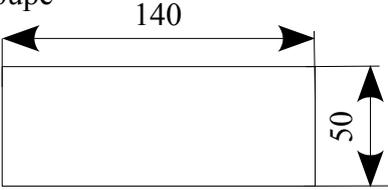
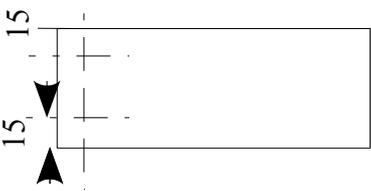
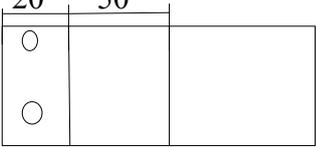


Phases	Opération	Machines
1	Découpe 	Scie circulaire, Cisaille
2	Perçage 	Perceuse, Poinçonneuse Perçage diamètre 6
3	Pliage 	Thermoplieuse 1 pliage à 115° 2 pliage à 115°